# IMPACK HYBRID Pro Series

Fully automatic continuous sealer packaging machines

PackagingIntelligance





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## **Technical Specifications**

Sealer Opening:	400mm	
Maximum Speed:	30mt/min	
Maximum Cycle:	40 packs/min	
Maximum Roll Diameter:	Ø 270mm	
Working Height:	860mm	
	Optional: +50mm	
Film Types:	7-40 PO, PP " V " Knife	
	40-80 PE, OPP " W " Knife	
Color:	Mixed grey + RAL7010 + RAL701	

	Impack Hybrid Pro 40	Impack Hybrid Pro 60
Minimum Package Width:	200mm	350mm (Optional 150mm)*
Cross Sealer Length:	530mm	800mm
Conveyor Belt Width (D):	400mm	600mm
Maximum Film Width:	650mm	1000mm
Installed Power:	400V, 3 Phase, 50-60Hz, 3x8 Ampere	400V, 3 Phase, 50-60Hz, 3x8 Ampere
Consumption (Maximum / Average):	6 kW / 4 kW	7 kW / 5kW
Dimensions (AxBxC):	1270x2900x2110mm	1650x3210x2110mm
Palletized Size (AxBxC):	1500x3100x1850mm	1855x3410x1850mm
Weight (Net / Gross):	1100 kg / 1250 kg	1300 kg / 1500 kg

- Continuous side sealer provides unlimited length packaging ability
- Very fast and flawless sealing property by Servo driven vertical sealer
- Customized design and strengthened mechanic properties for high products
- Easy to integrate with the production lines directly
- Recordable and re-callable temperature and position adjustments

- Automatic length detection by sensor synchronized with encoder control
- User-friendly colorful touch screen operator panel
- Automatic packaging film drive with tension control
- Automatic trim winder with tension control
- Feeding frequency control by sensor detection and PLC command

### \*Option for wide range applications:

In case of very small and large packages to be applied in the same machine, the middle conveyor and side sealer can move together in linear direction to enable the system to work with narrower dimensions.

The middle conveyor with this option has been upgraded and products with 150-600mm width can be packed which otherwise would be 350-600mm without the upgrade.

- ISO9001 quality standards with the relevant norm's confirmation
- World-wide brands for all mechanical, electrical and pneumatic components
- CE certifications, complies with the latest CE directives
- One year warranty on non-wearable parts (expandable)
- Manufacturer's guarantee for spare part stock availability up to 5 years

## Sealing:

- Alternative sealing blade structures for various packaging material
- Center-Seal property provides accurate and linear sealing line
- Adjustable precision and pressure on cutting and sealing force
- PID controlled sealing temperature inserted by touch panel
- Product clearance control under seal bar by sensor

- Various language options and adaptable touch keyboard
- Memory Receipt property for prompt adjustments
- Easily adjustable for varying product sizes and capacity needs
- Perfect sealing blade design compatible with broad range of thickness

## Optional

- Printed film applicability by marker detection sensor and programming
- Ability to use single layer flat film by center-folding unit
- Ability to control additional conveyors by inverters
- Ability to stabilize and pressurize unsteady products by top-pressure cylinder
- Ability to work without compressed air requirment
- Linking Belt (3 bar compressed air is require)



